

## REMARKS

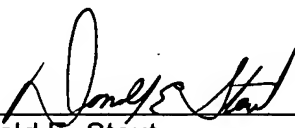
Applicants have cancelled the original specification and abstract and substituted a Substitute Specification and Abstract herewith to improve the form of the specification for examination.

Applicants have also added new claims 5-12 prior to calculation of the filing fee, to delete multiple dependency in the claims and improve the claims for examination.

Entry of the present amendments, prior to calculation of the filing fee, and examination of the above-identified application in due course, are respectfully requested.

To the extent necessary, Applicants petition for an extension of time under 37 CFR §1.136. Please charge any shortage in the fees due in connection with the filing of this paper, including extension of time fees, to Deposit Account No. 01-2135 (Case No. 612.43989X00) and please credit any excess fees to such deposit account.

Respectfully submitted,



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Attachments

**NUCLEAR MAGNETIC RESONANCE METHOD OF DETECTING AND  
MONITORING THE FLOCCULATION KINETICS OF HEAVY FRACTIONS  
OF A COMPLEX FLUID**

**ABSTRACT**

The invention relates to a nuclear magnetic resonance method of detecting and monitoring the flocculation kinetics of high molecular weight fractions of a complex fluid. The inventive method ~~consists in applying~~ applies the following to the fluid : a first static ~~polarisation~~ polarization magnetic field and, subsequently, at least a second oscillating pulsed magnetic field which ~~is intended to generate~~ generates a nuclear magnetic resonance for the nuclei considered and the acquisition of relaxation signals from the nuclei in the fluid. Moreover, ~~said the method consists in : detecting~~ detects, in the relaxation signals, a first part P1 which is representative of the relaxation of ~~said the~~ the flocculated fractions in the fluid and a second part P2 which is representative of the relaxation of the liquid fraction of the fluid; and ~~determining~~ determines the flocculation rate of ~~said the~~ the fractions by comparison with values  $M_{x}(t=0)$  and  $M_{x1}(t=0)$  which were extrapolated at the start of the acquisition times of ~~said the~~ the two parts. The invention is suitable, for example, for monitoring the flocculation kinetics of generally asphaltene polar fractions which are contained in the dissolved state and/or in the stable colloidal state in a liquid hydrocarbon fluid.

# NUCLEAR MAGNETIC RESONANCE METHOD OF DETECTING AND MONITORING THE FLOCCULATION KINETICS OF HEAVY FRACTIONS OF A COMPLEX FLUID

## BACKGROUND OF THE INVENTION

### 5 ~~FIELD OF THE INVENTION~~ Field of the Invention

The ~~object of the invention is~~ relates to a nuclear magnetic resonance method of detecting and monitoring the flocculation kinetics of high molecular weight fractions of a complex fluid.

10 ~~The application of the method according to the invention is notably to monitor the flocculation kinetics of generally asphaltene polar fractions which are contained in the dissolved state and/or in the stable colloidal state in a liquid hydrocarbon fluid.~~

### Description of the Prior Art

Flocculation and deposition processes pose considerable problems in the petroleum industry. In particular for heavy oils, components of very high molar mass (asphaltenes, 15 resins) are often the cause of such processes which may appear in porous media during production as well as during transportation. Flocculation is the formation of molecular aggregates of micronic size leading to sedimentation or deposition that can considerably modify the fluid flow, either by reduction of the section of flow or by viscosity increase. Furthermore, the intrinsic charge of some components (~~e.g. for example~~ asphaltenes) 20 generates a high tendency to cling to the charged surfaces.

The thermodynamic parameters which govern the flocculation processes are numerous (composition, pressure, temperature) and the complexity of the molecular structures involved make prediction and modelling very uncertain. Similarly, certain recovery methods (CO<sub>2</sub> injection, acidizing) may modify the fluid equilibria and bring about these processes. It is thus necessary to carry out measurements but the available techniques do not allow the first stages of the flocculation process to be observed and pose considerable implementation problems as regards pressure and temperature or in-situ problems in oil wells.

#### BACKGROUND OF THE INVENTION

Many petroleum crudes, notably those referred to as asphaltene crudes, are liquid hydrocarbon fluids which contain more or less large amounts of heavy fractions in the dissolved state and/or in the stable colloidal state in the pressure and temperature conditions to which ~~said~~the fluids are subjected. When these pressure and/or temperature conditions vary, notably when the pressure decreases, the heavy fractions contained in these fluids tend to flocculate and to settle in the formation in the neighbourhood of wells, in wells and in production and transfer facilities intended for ~~said~~the fluids. Thus, when a hydrocarbon reservoir containing heavy fractions is developed, generally before the bubble point is reached, the stability of these fractions decreases. When the saturation threshold is reached, the heavy fractions flocculate and settle, which can cause clogging of the porous media and formation of plugs likely to severely damage production wells and surface installations.

For oil producers whose task is to extract and convey, through production wells and pipe networks, liquid hydrocarbon fluids ~~consisting of~~ petroleum crudes containing

heavy fractions, for example asphaltene crudes, from production fields, it is therefore important to have precise knowledge of the pressure thresholds below which the heavy fractions settle, so as to carry out production and transfer of ~~said~~ the fluids under pressure and temperature conditions preventing deposition of the heavy fractions in  
 5 installations or to provide a suitable treatment.

Various methods of determining the deposition threshold of heavy fractions, notably asphaltenes, contained in liquid hydrocarbon fluids ~~consisting of~~ petroleum crudes are known. These methods are most often optical light transmission or diffusion methods, conductimetric methods or viscosimetric methods.

10 A method known as ~~spot test consists in depositing the~~ “spot test” ~~deposits a little~~ small quantity of a mixture on a filter paper and ~~in observing~~ observes the spot that forms. The flocculation aggregates that form in a mixture diffuse less readily than the surrounding liquid. Thus, if the spot is not uniform, it is an indication that it contains flocculating particles.

15 The aforementioned methods use detection of the variation of a physical quantity, for example an absorption coefficient or absorbance of light rays in the visible range or in the infrared range, electrical conductivity or viscosity, which results from the change in the structure of the fluid following flocculation and deposition of heavy fractions.

20 A major drawback of such methods is that they are not very selective insofar as it is not always easy to relate the variation of the physical quantity measured to the flocculation and deposition of heavy fractions, and ~~they~~ these methods are not always sensitive to the deposition of a small amount of such fractions. Some methods, such as

absorbance measurement in the infrared range, are very sensitive but difficult to implement under reservoir conditions.

Furthermore, since these methods are often used in the laboratory, the question which has to be considered is the representativity of the samples on which the physical quantity measurements are carried out. In fact, for a sample to be representative of the sampled fluid, it is necessary to maintain this sample under the pressure and temperature conditions that prevail for the sampled fluid, for example reservoir fluid, throughout the sampling, sample transport and storage operations preceding the measurements.

10      ~~Patent FR-French patent~~ 2,818,753 filed by the ~~applicant-assignee~~ describes a method of determining the deposition threshold of heavy fractions contained, in the dissolved state and/or in the stable colloidal state, in a liquid hydrocarbon fluid. The invention provides a method of determining the deposition threshold of heavy fractions, notably asphaltenes, contained in the dissolved state and/or in the stable colloidal state  
 15      in a liquid hydrocarbon fluid, using the formation of an increasingly high pressure drop linked with the flow, at an increasing flow rate, of a sample of the fluid through a capillary passage. The fluid sample being in the dissolved state and/or in the stable colloidal state, at the inlet of a capillary passage a pressure drop which is at least equal to the difference between the pressure of the fluid sample and the bubble-point pressure  
 20      of said sample is generated between the inlet and the outlet. A significant shift in the variation as a function of time of  $\Delta P$  (difference between the pressure of the fluid at the capillary inlet and the pressure at the outlet) and of a quantity  $D$  representative of the flow of liquid flowing through the capillary passage is detected, which allows to characterize the deposition threshold of the heavy fractions of the fluid.

Besides, it is well-known that NMR devices can be used notably to measure certain physical characteristics of fluid mixtures such as hydrocarbons, notably the viscosity or the gas/oil ratio (GOR). The viscosity of the mixture and its GOR coefficient are obtained from the NMR measurement of a diffusion coefficient D and from the measurement of the longitudinal T1 or transverse T2 relaxation time. Such an application is for example described in patents-WO-0,142,817 or US-United States patent 5,696,448, or in the following document :

- Prammer, M.G. et al., (2001); "the Downhole NMR Fluid Analyser"; SPWLA 42<sup>nd</sup> Annual Logging Symposium.

It can be noted that these measurements are generally performed in a time interval after excitation which is unsuited to detection and interpretation of flocculation phenomena.

It is also well-known to use NMR devices to detect and monitor a very different phenomenon which is the crystallization of particles in fluids.

## SUMMARY OF THE INVENTION

The inventors have observed that NMR type methods applied to the detection of solid particles can also surprisingly apply to non-solid particles of high molecular weight under slow rotation which progressively aggregate, and are checked so that their flocculation rate can be determined by means of this type of method.

The application of the method according to the invention is notably to monitor the flocculation kinetics of generally asphaltene polar fractions which are contained in the dissolved state and/or in the stable colloidal state in a liquid hydrocarbon fluid.

The nuclear magnetic resonance method of detecting and monitoring the flocculation kinetics of non-solid high molecular weight aggregates of a complex fluid comprises applying to the fluid a first static ~~polarisation~~polarization magnetic field, then at least a second oscillating pulsed magnetic field perpendicular to the first one, created by coils connected to an excitation generator for nuclear magnetic resonance of the nuclei being considered and acquisition of the relaxation signals of the nuclei in the fluid.

~~It~~ The method comprises detecting, ~~on-regarding~~ the relaxation signals, a first part representative of the relaxation of these aggregates in the fluid and a second part representative of the relaxation of the liquid fraction of the fluid, and determining the flocculation rate (Tf) of the aggregates by comparison of the values extrapolated at the start of the acquisition times of the first part and of the second part respectively.

The flocculation rate can be determined by means of the relation :

$$Tf = (M_x(t = 0) - M_{x1}(t = 0))/M_x(t = 0)$$

where  $M_x(t = 0)$  and  $M_{x1}(t = 0)$  are the values extrapolated at the start of the acquisition times of the first part and of the second part respectively.

The flocculation threshold of the fluid can for example be obtained by modelling the relaxation signals actually obtained by means of a combination of exponential functions depending on an adjustment parameter and the threshold corresponding to a maximum value of said adjustment parameter is sought.

According to an implementation mode, the method comprises applying to the fluid a sequence of two 90° pulses referred to as pseudo-solid echoes in which a 180°



magnetization focussing pulse is inserted, between two successive applications of the 90° pulses, with time intervals  $\tau/2$  between the different pulses, and measuring the maximum amplitude of the relaxation signals in the neighbourhood of time  $t=2\tau$  for different values of  $\tau$  in the sequence.

- 5        The ~~proposed~~ method affords many advantages. It allows continuous monitoring, useful for analysis of the flocculation as a function of the chemical composition and of the solvent. All of the volume is ~~analysed~~analyzed. Unlike optical methods, even the non-transparent samples can be ~~analysed~~analyzed. Characterization of the kinetics is easy. It is also easy to evaluate the aggregate ratio, which can lead to an approximate
- 10       estimation of the molecular weight.

#### ~~BRIEF DESCRIPTION OF THE FIGURES~~BRIEF DESCRIPTION OF THE DRAWINGS

- Other features and advantages of the method according to the invention will be clear from reading the description hereafter of non-limitative embodiment examples,
- 15       with reference to the accompanying drawings wherein :

- ~~Figure~~Fig. 1 shows the transverse magnetization decrease measured on a flocculated mixture,
- ~~Figure~~Fig. 2 shows the decrease curves of the transverse magnetization measured for an initially non-flocculated, then flocculated mixture,
- 20       - ~~Figure~~Fig. 3 diagrammatically shows a NMR type analysis device,
- ~~Figure~~Fig. 4 shows the relaxation signal of an asphaltene/toluene/heptane solution, and

- ~~Figure~~ Fig. 5 shows the evolution of the coefficient A of a function modelling the relaxation signal of ~~Figure~~ Fig. 4, which allows to locate the value of the flocculation threshold.

#### ~~DETAILED DESCRIPTION~~ DETAILED DESCRIPTION OF THE INVENTION

5        ~~It can be reminded that the~~ NMR analysis technique essentially consists in ~~applying~~ applies to an object to be tested a first static ~~polarisation~~ polarization magnetic field  $B_0$  intended to align the nuclei of the initially randomly oriented hydrogen protons, in the direction of the field, then a second oscillating pulsed magnetic field at the Larmor frequency, perpendicular to the first one, created by coils excited by a control signal to  
10        carry out a nuclear magnetic resonance experiment. When this pulsed field stops, the return of the nuclei to their initial state or relaxation generates electromagnetic signals (echoes) that are detected and analysed. The presence of such and such substance and some of its physical parameters are determined from the amplitude characteristics of these signals.

15        In cases where the analysis concerns a fluid mixture, line 1 in which it circulates (or possibly the vessel that contains it) is conventionally passed (Fig.3) first in the air gap of a permanent magnet 2 in which a static ~~polarised~~ polarized field  $B_0(z)$  prevails in a direction z, then in a coil 3 connected on the one hand to a generator 4 delivering on demand a current pulse at a frequency in the radiofrequency range creating an  
20        oscillating pulsed transverse field  $B_1(t)$  in a direction x perpendicular to direction z, and on the other hand to a relaxation signal detection circuit 5.

Within the scope of the method according to the invention, analysis of the relaxation of the transverse magnetization  $M_x(t)$  of the protons of a liquid considered,

observed at short times, is applied to detection of the flocculation, to ~~determination of~~  
~~determines~~ the proportion of coarse structures formed in suspension in a liquid and to  
~~characterization of~~ characterize the kinetics governing this formation process.

The procedure can be carried out conventionally using a sequence referred to as  
 5 Hahn sequence or a sequence referred to as pseudo-solid echo sequence. After  
~~polarisation~~ polarization by the static magnetic field  $B_0(z)$  of the order of 0.5 T for  
 example, a pulse field  $B_1(t)$  having for example a tilt front and a receiver desaturation  
 time below some microseconds is applied by means of coils 3. A sequence of at least  
 two  $90^\circ$  pulses separated by a time interval  $\tau$  ~~will be~~ is applied, with an inserted  $180^\circ$   
 10 pulse ~~intended to focus~~ focusing the magnetization and thus ~~to be~~ being free from the  
 diamagnetic heterogeneities of the material. The pulse application times are separated  
 by time intervals  $\tau/2$ . The sequence can be schematized in time as follows :

$$(90^\circ)x - \tau/2 - (180^\circ)y - \tau/2 - (90^\circ)x - \text{echo acquisition.}$$

By ~~analysing~~ analyzing the echoes by means of a device 6, their maximum  
 15 amplitude  $M_x(t)$  in the ~~neighbourhood~~ vicinity of time  $t=2\tau$  is determined for different  
 values of  $\tau$  in the above sequence.

For a liquid in which certain fractions have flocculated, the relaxation signal has  
 two clearly distinct parts corresponding to the appearance of the coarse structures in the  
 liquid : a first part decreasing very rapidly within about twenty microseconds and whose  
 20 size increases regularly with the formation of the flocculated structures, and a second  
 part decreasing very slowly within several hundred milliseconds and corresponding to  
 the liquid part of the fluid (Fig.2). The flocculated structures produce fast decrease of  
 the magnetization because they can be considered to be congealed (nearly solid). They

are thus clearly distinguished from the magnetic properties of the surrounding liquid. Besides, the flocculated structures are also subjected to the Brownian movement generated by the thermal agitation of the liquid, but this random movement is too long to induce a magnetic relaxation process. This approach applies when the average size of  
 5 the structures exceeds some nanometers.

The flocculated aggregate rate  $T_f$  can be obtained by extrapolating the signal of the liquid part  $M_{x1}$  at the time  $t=0$ .

A graphic method can be used when, as in the example of Fig.1, the distribution of the points relative to the liquid part of the fluid analysed is substantially linear. It is also  
 10 possible to seek for example a polynomial of sufficient degree or, if necessary, a sum of exponential functions modelling the distribution of the points of the liquid part, and to deduce therefrom the extrapolated value at the time  $t=0$ .

Rate  $T_f$  is obtained from this value  $M_{x1}(t=0)$  and from the corresponding value of the first part of the distribution close to the start of the times, similarly extrapolated at  
 15 the time  $t=0$ , i.e.  $M_x(t=0)$ . For example,  $T_f$  can be defined by the relation :

$$T_f = [M_x(t=0) - M_{x1}(t=0)] / M_x(t=0) \quad (1)$$

where  $M_{x1} = M_x(t > t_c)$ ,  $t_c$  being the time separating the two decrease regions of  $M_x(t)$ . It is implicitly assumed that the total mass analysed does not change.

Detection of the first part of the relaxation distribution (Fig.1) implies that the  
 20 relaxation signals are acquired practically from the start of the times, ~~i.e. that is~~ within an interval greatly below 1 ms, which is not the case with the conventional methods using NMR analysis devices.

Observation of the flocculation kinetics as a function of time is illustrated in Figure Fig. 2 for a viscous liquid (100 centipoise). At  $t = 5$  days, there is no flocculation because the signal shows no fast decrease. At  $t = 29$  days, certain flocculated structures appear and become more numerous at  $t = 36$  days. The acquisition time for a curve  $M_x(t)$  being some minutes, faster kinetics can readily be observed.

The method application example below, which relates to asphaltene/toluene/heptane solutions, clearly shows a flocculation threshold detection mode.

It is well-known that, when the proportion of heptane increases, this type of solution flocculates. Figure-Fig. 4 shows an example of transverse magnetization signals ( $M_x(t)$ ) obtained with these solutions. Parts P1 and P2 described above are connected by an intermediate part P3. In general, the signals are correctly described by a function which is a sum of exponentials. In the following function :

$$M_x(t) = \exp[-(t/\tau)^\alpha] + A \exp(-t/T_{2s}) \quad (2)$$

the second term  $A \exp(-t/T_{2s})$  is characteristic of the relaxation time of the heptane/toluene mixture. Equation 2 is useful for separating the high molecular weight part characterized by very short relaxation times (order of magnitude  $\tau$ ) from that of the heptane/toluene mixture (order of magnitude  $T_{2s}$ ). The first term describes part P1 and intermediate part P3. For the mixture considered, the high molecular weight structures are visible before flocculation.

The value of  $A$  is obtained by determining the coefficients of relation 2 so that the modelled curve coincides with the curve of Figure-Fig. 4.

The aggregation rate of this mixture is calculated by means of the following relation :

$$Tf = (1-A)/A \quad (3)$$

This way of calculating Tf is equivalent to that obtained when applying relation 1.

- 5 Monitoring of the evolution of coefficient A or, in an equivalent manner, of Tf, shows that the flocculation threshold corresponds to the maximum of this coefficient, in agreement with standard techniques.

~~Figure~~ Fig. 5 shows the evolution of coefficient A as a function of the proportion T/H of toluene/heptane when the asphaltene concentration is 10.7, 8.8 and 7.6 %  
 10 respectively. It can be seen that the flocculation threshold at the heptane-toluene mass proportion 35-65 % shown by the arrow corresponds to the maximum of coefficient A.

- The NMR measuring device used for implementing the method can be miniaturized in order to be installed in an oil well in combination with a formation-test tool of a well-known type in any other surface installation to monitor the flocculation phenomena.  
 15 Whatever the analysis conditions, about 50 ~~mg~~ mg substance are sufficient in practice.